

Structural And Property Studies of The Thermoelectric Thin Film Materials $\text{Bi}_{1-x}\text{Te}_x/\text{Sb}_{1-y}\text{Te}_y$

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Introduction

Due to the potential in improving the sustainability of electric energy through recycling waste heat, thermoelectric materials have drawn remarkable interest from solid state scientists. Conventionally thermoelectric applications were developed to utilize this phenomenon for commercial refrigeration and power generation from homogeneous bulk materials [1]. Numerous attempts have welled up [2] in order to reproduce the pioneering high figure of merit ZT obtained by Venkatasubramanian *et. al.* in 2001 in Bi_2Te_3 and Sb_2Te_3 materials [3]. In the current work, we report the studies of Bi:Te, Sb:Te and Bi:Sb:Te samples prepared using a molecular beam epitaxy (MBE) system that are off-stoichiometric from 2:3, in order to examine the influence of non-stoichiometry on the thermoelectric properties of thin film samples.

Synthesis

Table 1 Bi : Te (BT), Sb : Te (ST) and Bi : Sb : Te (BST) thin film samples prepared via multi-layer approach (light blue boxes) and co-deposition approach (darker blue boxes).

Sample ID	Te %	PF ($\mu\text{W}/(\text{K}^2\text{cm})$)		Sample ID	Te %	PF ($\mu\text{W}/(\text{K}^2\text{cm})$)	
		As-deposited	Annealed			As-deposited	Annealed
BT - 1	19.8	4.2	-	ST 1	39.6	0.6	-
BT - 2	21.6	1.0	1.2	ST 2	40.5	0.7	3.5
BT - 3	22.6	-	0.5	ST 3	40.8	2.2	-
BT - 4	56.1	0.7	2.4	ST 4	41.3	2.0	-
BT - 5	57.9	1.1	-	ST 5	41.8	-	20.0
BT - 6	58.4	1.2	3.5	ST 6	42.3	0.5	3.3
BT - 7	62.4	1.1	4.4	ST 7	43.7	4.7	11.6
BT - 8	68.6	1.1	5.3	ST 8	44.2	0.5	6.5
BT - 9	68.7	1.2	2.6	ST 9	45.1	7.7	-
Bi : Sb : Te				PF			
				As-deposited		Annealed	
BST	5.0 : 29.5 : 65.5	2.6	24.9	ST 10	50.8	5.8	7.9
				ST 11	60.4	4.4	25.1
				ST 12	61.4	4.5	20.8

In-situ XRD characterisation

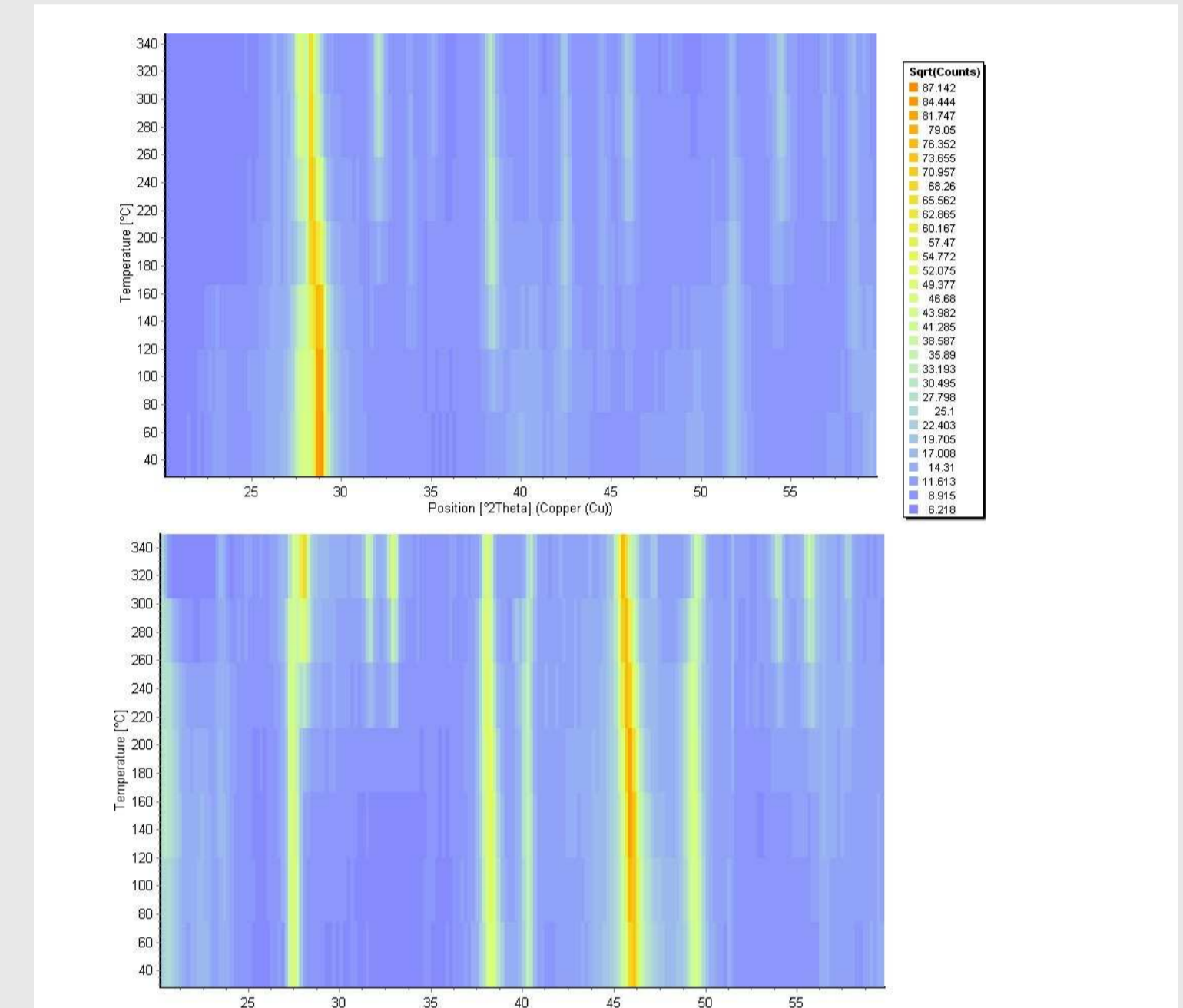


Fig. 1 In-situ XRD patterns on as-deposited samples of ST-5 (top), and BT-3 (bottom)

Physical properties and structural analysis

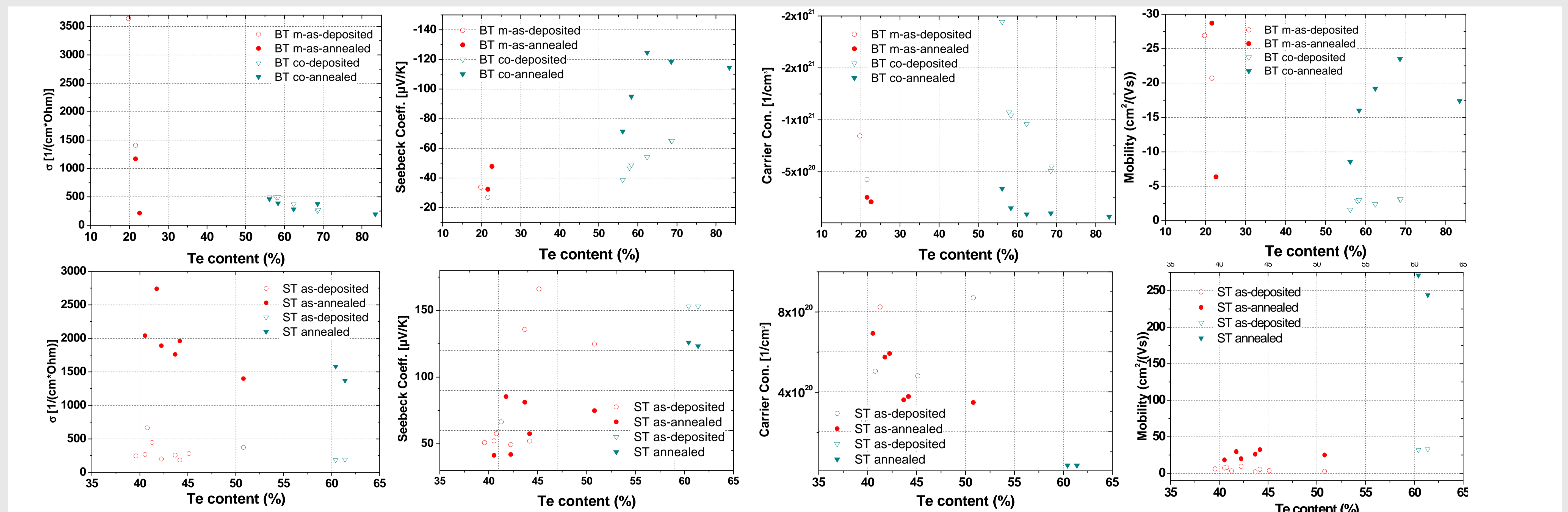


Fig. 2 Plots of conductivities, Seebeck coefficients, carrier concentrations and mobilities (from left to right) as function of Te content for ST (top) and BT samples (bottom).

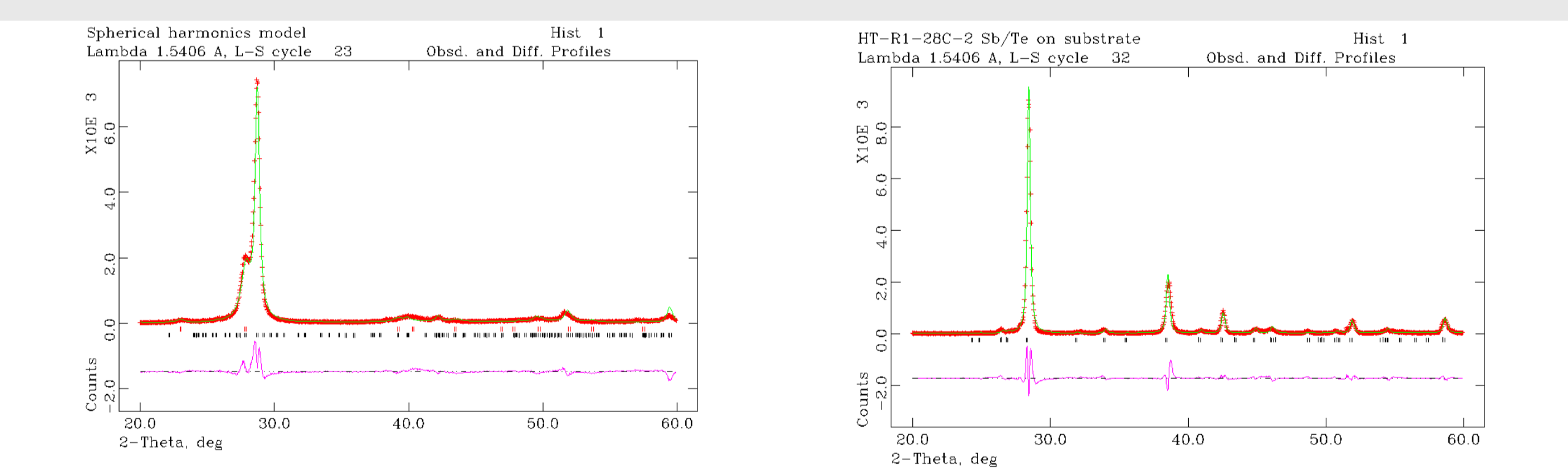


Fig. 3 Fitted XRD patterns for ST-5 as deposited (left) and annealed (right)

Table 2 Refined parameters for ST-5 as deposited (left) and annealed (right)

Phase	I ($\text{Sb}_{16}\text{Te}_3$)	II (Te)	Phase	Sb_2Te_3
Crystal system	Rhombohedral	Hexagonal	Crystal system	Rhombohedral
Space group	$R\bar{3}m$	$P3121$	Space group	$R\bar{3}m$
Unit cell parameters	$a = b = 4.2817(-) \text{ \AA}$ and $c = 108.7017(-) \text{ \AA}$	$a = b = 4.468(3) \text{ \AA}$ and $c = 5.712(8) \text{ \AA}$	Unit cell parameters	$a = b = 4.2602(8) \text{ \AA}$ and $c = 30.330(6) \text{ \AA}$
Z	3	3	Z	3
Density	6.734 g cm^{-3}	6.429 g cm^{-3}	Density	6.544 g cm^{-3}
Phase fraction	0.612 (3)	0.388 (12)	Texture index	1.1711
Texture index	2.0212	2.1654	$R_{wp} = 0.2658$, $R_p = 0.1968$ and $\chi^2 = 13.24$ for 17 variables	
$R_{wp} = 0.2186$, $R_p = 0.1597$ and $\chi^2 = 11.72$ for 18 variables				

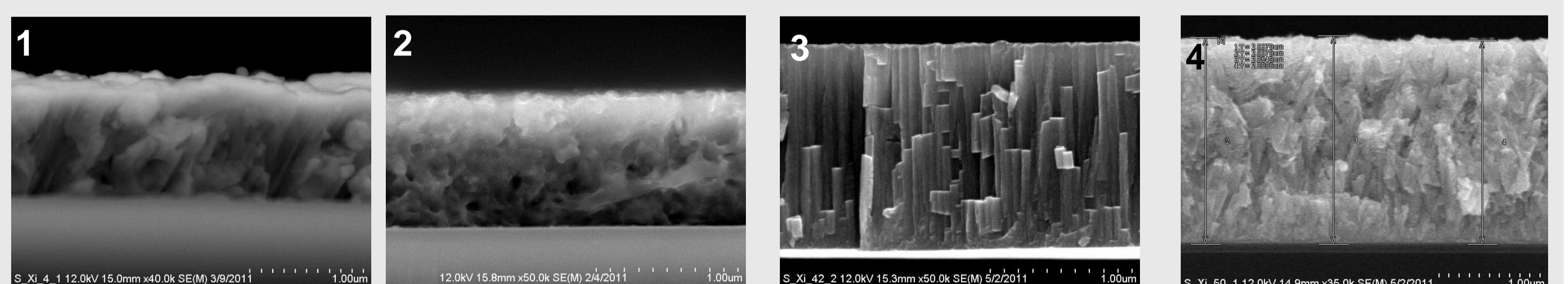


Fig. 3 SEM images of the cross-section region of annealed samples of BT-2 (1), ST-5 as-deposited (2), ST-11 annealed (3) and BST annealed (4).

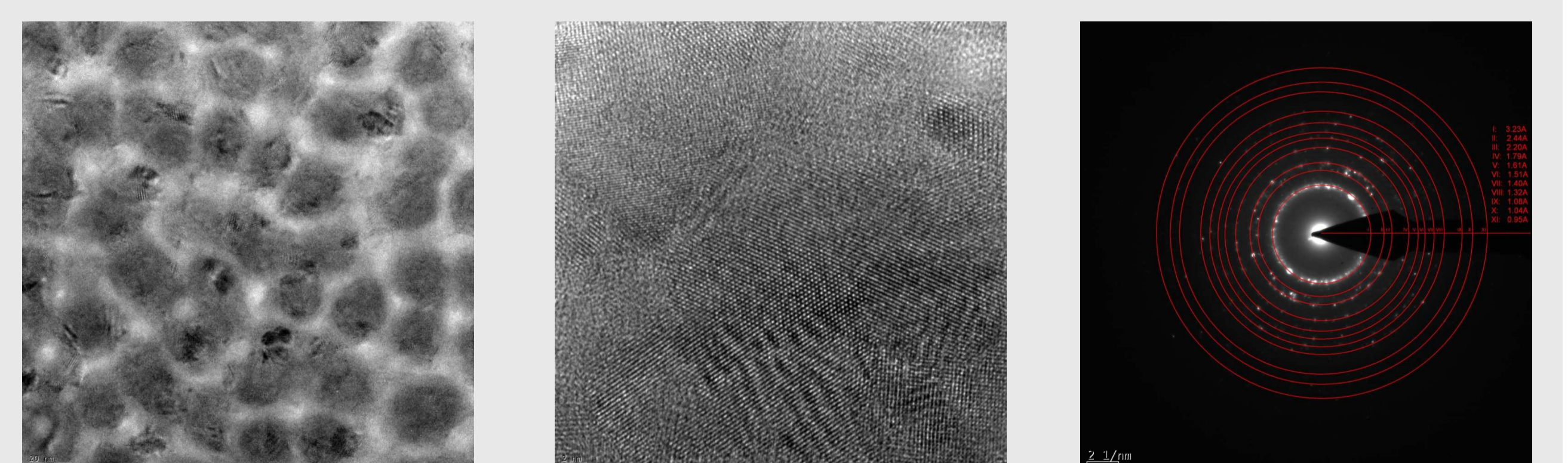


Fig. 4 TEM morphology image (left), high resolution TEM (middle) and electron diffraction pattern of ST-11 (right).

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